

SRK-13 SS

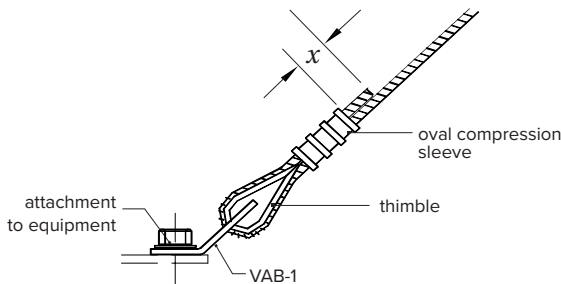


Table 1.0

Model	Turnback* in (mm)	Torque ft.lb (Nm)	x in (mm)
SRK-13 SS	3 1/2 (89)	4.5 (6.1)	3/4 (19)

* ± 0.125" (3 mm)

INSTRUCTIONS

1. Locate restraint position and direction as shown in seismic restraint submittal package.
2. Locate the positions on the structure for attaching the seismic restraint kit. These connection positions shall be as close as possible to 45°(±10°) from the restrained component connection.
3. Note that most standard SRK cable lengths are 10'. If longer cables are required, use either bulk cable with field-assembled ends or splice the cables as shown below.
4. Attached the field-assembled ends to these locations using the attachment method indicated in the submittal package (e.g. seismically rated concrete anchor bolts).
5. Attach brackets to restrained component as indicated in the seismic restraint submittal package.
6. Insert wire rope thimbles through the free holes in the brackets
7. Slide oval sleeve onto cable.
8. Feed cable around thimble through hole in bracket.
9. Pass cable back through oval sleeve and pull the cable hand tight. Back out 1/8" slack (do not support dead weight). Locate sleeve against loop.
10. Crimp/swage oval sleeve with handwager as follows: 3 times, starting in the middle of the sleeve.
11. Slide crimp gauge over sleeve to check size of crimps: it must slide easily. If it does not, adjust tool and re-crimp.
12. Complete any further work at restraint location as indicated in seismic submittal package (e.g. screw strut supports to ductwork).

