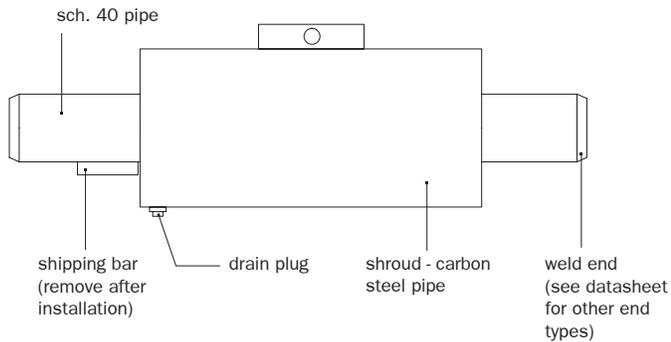
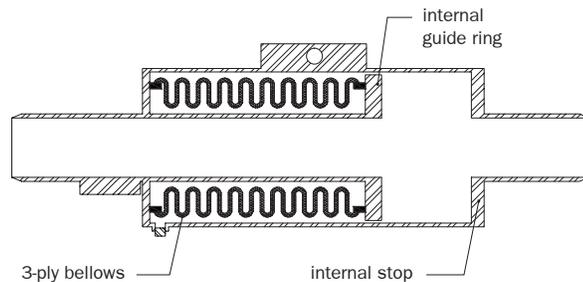


XPEJ-WD/XPEJL-WD



XPEJ-WD/XPEJL-WD
section view shown



INSTRUCTIONS

1. If the externally pressurized expansion joint is used in steam lines and for thermal extension, ensure there is adequate anchoring and guiding on the piping system. Anchoring should be located according to Expansion Joint Manufacturers Association (EJMA) standards.
2. Main anchors are necessary at the end of each straight pipe run containing an externally pressurized expansion joint. Guides are installed to prevent the line from bowing, buckling or becoming misaligned because of thermal expansion or internal pressures. Main anchors must restrain the ends of the pipe so that all the expansion is directed into the externally pressurized expansion joint in addition to withstanding the end thrust force of the internal pressure and other piping system loads.
3. Externally pressurized expansion joints should not be subjected to hydrostatic pressure beyond their rated working pressures.
4. A shipping restraint is tack welded or soldered in place at the factory to ensure the rated measurement of travel. DO NOT remove this device until installation is complete (all anchors, guides and supports are adjusted). Remove the restraint prior to pressure testing and remove the tack weld or solder flash after installation. The restraint is not designed to react to pressure thrust.
5. Externally pressurized expansion joints are not designed to absorb torsional movement or stress. Subjecting an externally pressurized expansion joint to torsion of any amount may drastically affect operating life and will void the warranty.